

SUBSTITUTE SPECIFICATION

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ABSTRACT OF THE DISCLOSURE

A cutting insert for a cutting or breaking tool, which can be mounted in a tool holder that can be rotated about its longitudinal axis, especially for a lathe chisel, has an essentially conical tip, a transition region and a foot for
5 connecting to a tool body, wherein the transition region has several spatial areas which are distributed over its periphery and adjoin one another forming spatial and cutting edges.